





This is to certify that:

Hepworth PME (Qatar) WLL Light Industries Area PO Box 50207 Mesaieed Qatar

Holds Certificate Number:

KM 587511

In respect of:

BS ISO 4427-2 Polyethylene (PE) pipes for water supply

This issues the right and licence to use the Kitemark in accordance with the Kitemark Terms and Conditions governing the use of the Kitemark, as may be updated from time to time by BSI Assurance UK Ltd (the "Conditions"). All defined terms in this Certificate shall have the same meaning as in the Conditions.

The use of the Kitemark is authorized in respect of the Product(s) detailed on this Certificate provided at or from the above address.

For and on behalf of BSI:

First Issued: 2012-10-22

Latest Issue: 2022-09-14

Shahm Barhom, Group Product Certification Director

Effective Date: 2022-09-14 Expiry Date: 2025-04-23

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This certificate has been issued by and remains the property of BSI Assurance UK Ltd, Kitemark Court, Davy Avenue, Knowlhill, Milton Keynes MK5 8PP, United Kingdom and should be returned immediately upon request. To check its validity telephone +44 (0) 345 080 9000. An electronic certificate can be authenticated <u>online</u>.

No. KM 587511

ISO 4427-2:2019 – Plastic piping systems for water supply, and for drainage and sewerage under pressure - Polyethylene (PE)

Pipes manufactured in PE80 material

MDPE PE80 pipes for water and associated applications manufactured to ISO 4427-2 to include any one of the following options:

- 1) Solid Black or Blue coloured Pipes,
- 2) Black Pipes with coloured identification stripes,
- 3) Black Pipes with coloured identification outer layer (Multi -Layer)

Size (mm)	SDR 9	SDR 11	SDR 13.6	SDR 17	SDR 21
	PN 16	PN 12.5	PN10	PN 8	PN 6
20	*	*	-	-	-
25	*	*	*	- /	-
32	*	*	*	*	-
40	*	*	*	*	*
50	*	*	*	*	*
63	*	*	*	*	*
75	*	*	*	*	*
90	*	*	*	*	*
110	*	*	*	*	*
125	*	*	*	*	*
140	*	*	*	*	*
160	*	*	*	*	*
180	*	*	*	*	*
200	*	*	*	*	*
225	*	*	*	*	*
250	*	*	*	*	*
280	*	*	*	*	*
315	*	*	*	*	*
355	*	*	*	*	*
400	*	*	*	*	*
450	*	*	*	*	*
500	*	*	*	*	*
560	*	*	*	*	*
630	*	*	*	*	*
710	*	*	*	*	*
800	*	*	*	*	*

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ISO 4427-2:2019 – Plastic piping systems for water supply, and for drainage and sewerage under pressure - Polyethylene (PE)

Pipes manufactured in PE100 material

HDPE PE100 pipes for water and associated applications manufactured to ISO 4427-2 to include any one of the following options:

- 1) Solid Black or Blue coloured Pipes,
- 2) Black Pipes with coloured identification stripes,
- 3) Black Pipes with coloured identification outer layer (Multi -Layer)

Size (mm)	SDR 9	SDR 11	SDR 13.6	SDR 17	SDR 21	SDR 26
	PN 20	PN 16	PN12.5	PN 10	PN 8	PN 6
20	*	*	-	-	-	-
25	*	*	*	-	-	-
32	*	*	*	*	-	-
40	*	*	*	*	*	-
50	*	*	*	*	*	*
63	*	*	*	*	*	*
75	*	*	*	*	*	*
90	*	*	*	*	*	*
110	*	*	*	*	*	*
125	*	*	*	*	*	*
140	*	*	*	*	*	*
160	*	*	*	*	*	*
180	*	*	*	*	*	*
200	*	*	*	*	*	*
225	*	*	*	*	*	*
250	*	*	*	*	*	*
280	*	*	*	*	*	*
315	*	*	*	*	*	*
355	*	*	*	*	*	*
400	*	*	*	*	*	*
450	*	*	*	*	*	*
500	*	*	*	*	*	*
560	*	*	*	*	*	*
630	*	*	*	*	*	*
710	*	*	*	*	*	*
800	*	*	*	*	*	*

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Approved materials:

Description	Material Grade	Manufacturer / Supplier		
MDPE PE80 Black BorSafe ME3440		Borouge Pte Ltd - UAE		
MDPE PE80 Blue	BorSafe ME3444	Borouge Pte Ltd - UAE		
HDPE PE100 Black	BorSafe HE3490LS	Borouge Pte Ltd - UAE		
HDPE PE100 Blue	Tasnee 100 Blue	National Petrochemical Industrialization Marketing Company (Tasnee - KSA)		
HDPE PE100 Black	P6006	Saudi Basic Industries Corporation (Sabic – KSA)		
HDPE PE 100 Black	PE100 Black	National Petrochemical Industrialization Marketing Company (Tasnee - KSA)		
HDPE PE100 Black	EL-Lene-H1000PC	SCG Chemicals -Thailand		
HDPE PE100 Black	Taisox 8001BL*	Formosa Plastic Corporation Taiwan		
HDPE PE 100 Black	Polimaxx P901BK	IRPC Public Company Limited Thailand		
HDPE PE100 Blue	EL-Lene-H1000PBL	SCG Chemicals -Thailand		

*Certified production range 20 - 630mm

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